

FIG. 1

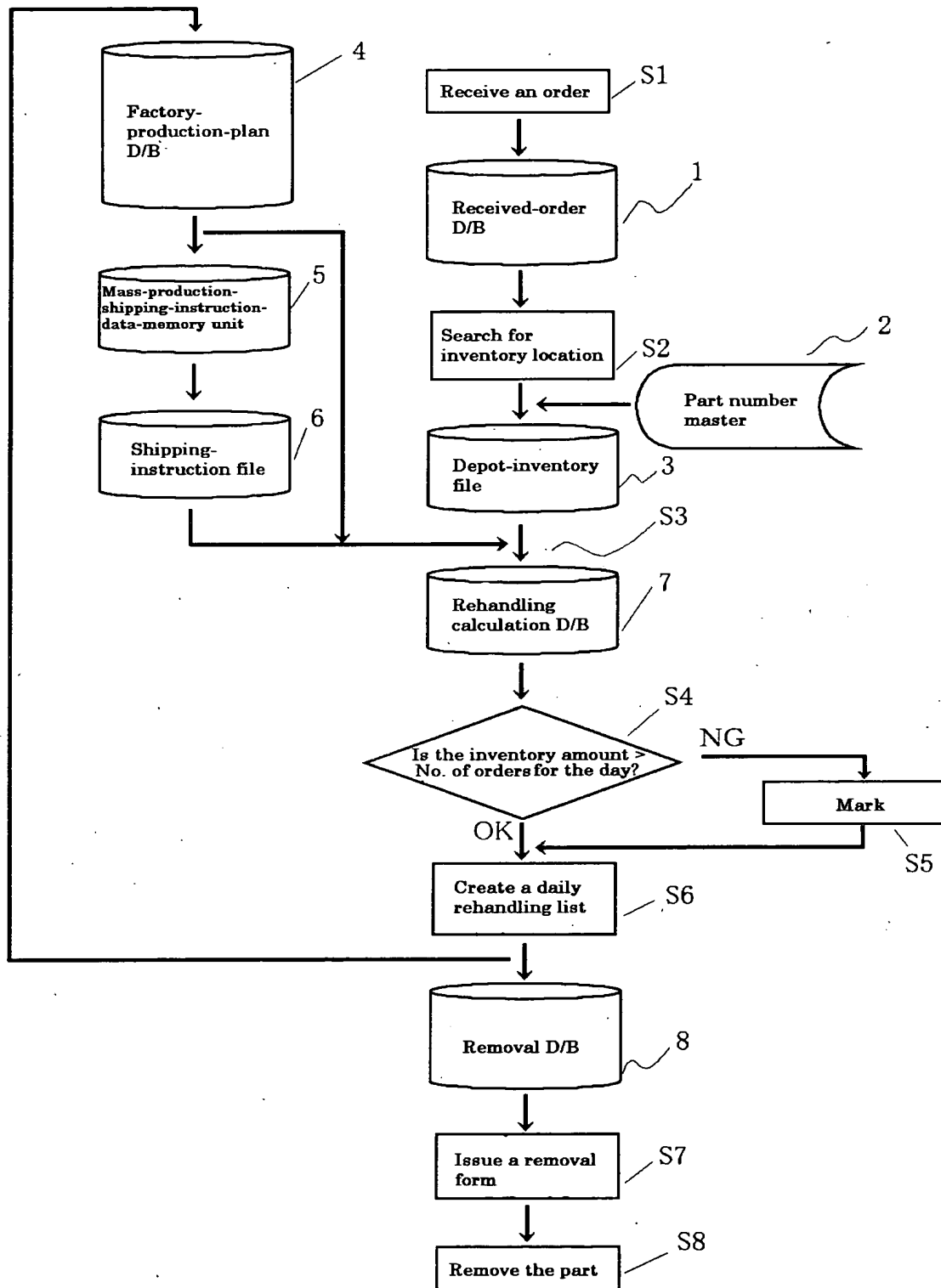


FIG. 2

		Day N	Day N+1	Day N+2	Day N+3	Day N+4
Mass production	Production quantity	100	0	100	0	100
	Scheduled shipping quantity	45	50	50	50	50
	Repair	0	0	0	10	0
		55	5	55	-5	45